

MAINE STATE LEGISLATURE

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ANNUAL REPORT
SUBMITTED BY THE BUREAU OF
GENERAL SERVICES
ENERGY SAVINGS
FEBRUARY 20, 2002

Prepared for: Joint Standing Committee on Utilities and Energy

Prepared by: Department of Administrative and Financial Services
Bureau of General Services

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JUN 5 2002

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1. Report Introduction

In 1994 many of the State of Maine's major facilities were either obsolete, outdated, and inefficient; or were salvageable but suffered from lack of capital repairs and maintenance. In both cases, the damage to buildings and occupants was much greater than inefficient energy usage. Buildings were plagued by poor air quality due in part to water infiltration leading to the proliferation of mold and in part to the lack of mechanical ventilation. Poor work environments adversely affected worker productivity. The cost of capital repairs increased exponentially from year to year.

Energy usage could not be measured in a meaningful way since buildings within major State campuses were not separately metered, nor were individual pieces of equipment.

As discussed during the hearing and many work sessions for "An Act to Encourage Energy Efficiency in Government Facilities," the previous administration attempted to address the facility crisis of the early 1990's by use of "ESCO's" for the Capital Complex and the then-AMHI campus. Both ESCO's failed because the buildings and systems serving the buildings were so deteriorated and obsolete that they required complete renovation or replacement. Unfortunately, when the Cross Building was properly renovated, the ESCO for the capital complex left the State with a liability, since by contract the significant changes in the building's condition triggered a payment to the energy company.

Since 1994, the King Administration has addressed energy issues as one aspect of a comprehensive program to restore the State's capital facilities. Energy savings have been a crucial aspect of the following efforts:

a. Disposal of excess State property

These include the sale of the Pineland Campus to the October Corporation; sale of the Maine Criminal Justice Academy in Waterville to the Home for Little Wanderers; sale of the Maine Tourism facility on St. John Street in Portland to the Sweetser foundation; and transfer of the Children's Home in Bath to the City of Bath.

b. Renovation/Reuse Planning

The Administration has undertaken major planning studies that have identified exactly which facilities are needed now and twenty years into the future for State agencies. The Augusta Area Facilities Master Plan is such a study. Others, which are about to begin, address the Stevens School campus in

Hallowell, the MDOT Motor Transport facility in Augusta, and the Southern Maine Juvenile Facility (the "Youth Center") in South Portland.

Decisions to retain or dispose of State property have a major affect on the State's energy consumption, leading to smart planning and deliberate choices. Master planning is a prerequisite to selection of ESCO projects.

c. Renovations with Energy Consumption as a Priority

Renovations conducted during the past seven years have been done with energy conservation as a top priority. For example, the design contract for the Psychiatric Treatment Center, going into construction in March, specifically required the architect to design the facility to maximize energy savings and efficiency. A separate report will be submitted about energy saving measures incorporated into both renovated and newly constructed State facilities.

d. Controls and Maintenance

BGS' Property Management Division, through its emphasis on maintenance and installation of controls, addresses energy savings at every opportunity. Through controls alone, the AMHI Campus boilers consumed 18,173 fewer gallons of oil between 2000 and 2001. During January and February of 2002, the boilers have used 4000 gallons less than 2001 (this is partly due to the mild winter).

e. Infrastructure Improvements

Two major projects on the East Campus promise to transform resource use and energy consumption. In 2003, the underground water distribution system at the campus will be replaced. The lines are ancient, seriously deteriorated, and waste enormous amounts of water due to leaks. Unpredictable breaks disrupt work at the East Campus.

The underground electrical loop upgrade and replacement, complete in Spring 2002, has incorporated a "Powerlogic" system that allows baseline energy consumption to be accurately measured for the first time at the East Campus.

2. Powerlogic

What is Powerlogic System (PLS)?

The PLS is a sub-metering system that permits remote monitoring of electrical power systems. Electrical power data is gathered locally at the building electrical service equipment and the data is transmitted to the user's computer via the computer network system. Software resident on the user's computer allows analysis of power data for "tenant" metering, and for power disturbance monitoring.

Tenant Metering:

This feature provides data to permit allocation of power costs to the occupying department or agency. The State buys power at primary rates on a single meter which serves the entire campus. Building, and in some cases intra-building, usage is allocated on the basis of information provided by the sub-metering system. The system software provides the ability to print reports containing this data.

Energy Conservation:

Monitoring of power usage is helpful in determining which buildings are using a disproportionate amount of electricity. Energy costs can be managed by monitoring and shedding loads during times of high peak power usage. As an example, the DHS building electric service is overloaded; the system helps BGS personnel to monitor power usage so that users can be notified of impending power failure and can then reduce load to prevent a shutdown. The Power Logic System also monitors individual electrical power phases so that imbalances in distribution wiring can be corrected thereby avoiding unnecessary stresses on the electrical system. Electrical power usage of mechanical equipment can also be monitored which will help to determine inefficient operations which can then be corrected saving electrical dollars as well as the costs associated with heating and cooling, etc. This kind of monitoring can also be used to warn of mechanical equipment problems so that repairs can be scheduled and sudden failures and resulting building shutdowns avoided.

Power Disturbance Monitoring:

In the present age of computers, power disturbances are a continuing cause of computer problems. The power monitoring system can monitor power quality and record disturbances. Power and voltage transients analysis of this data allows a rapid determination of when the event occurred, the nature of the problem (or absence of power problem), and help locate the source of the problem. This feature is a significant time saver for the maintenance crew in responding to power quality complaints. In cases where power transients recur, the system can generate an alarm so that impending problems can be corrected before a more serious problem results. The system can help determine the source of problems; was it caused by a lightning strike, or utility switching transient, or an internal source such as a large motor contactor which has defective switch contacts.

The above information, pertaining to Powerlogic, was prepared by George Ames, P.E., Consulting Electrical Engineer and Clair Chesley, P.E., BGS' State Mechanical/Electrical Engineer.

3. Energy Audits

Energy audits require analysis of historical data for high and low power usage. This allows identification of abnormal or unusual power usage. With the Powerlogic system in place, BGS is now in a position to undertake energy audits.

Issues to be addressed include high efficiency lighting, high efficiency motors, HVAC systems and chillers, compressors and compressed air applications, boilers, furnaces and ovens, and off-peak demand scheduling of major electric consuming devices.

BGS anticipates that the audit process will reveal opportunities to make changes and improvements in energy consumption.

4. Draft Performance Contract

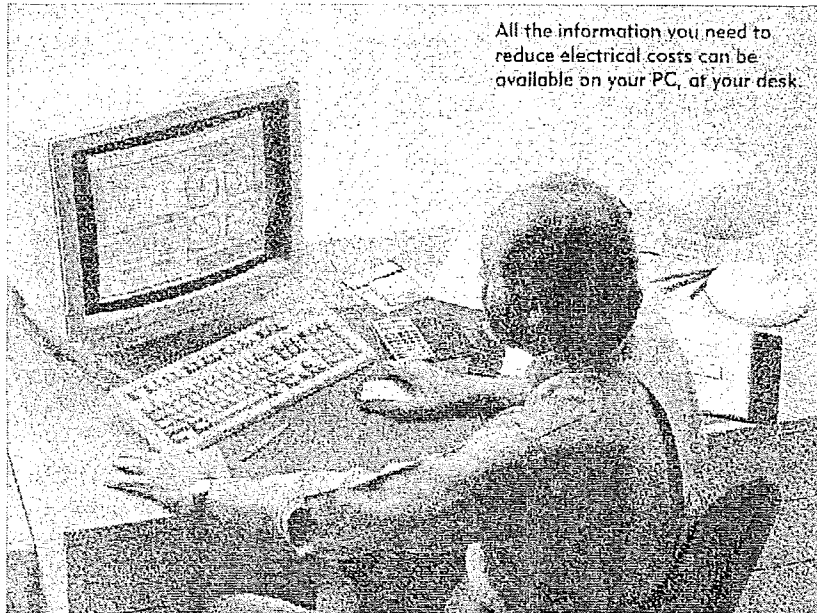
During the past year, BGS has developed a model set of conditions for energy savings agreements, and an agreement outline with general conditions. The agreement needs to be reviewed by the Office of the Attorney General, and circulated for comment.

5. Pilot Project

The East Campus Greenlaw Building will be the first of five pilot projects, and will be advertised in Spring 2002. It will be a good test of the suitability of the ESCO program, since it has many issues which seem appropriate for performance contracting, including old windows, window air conditioners, and outdated mechanical ventilation.

6. Conclusion

During the past seven years, the Administration has gradually put in place the essential prerequisites to a comprehensive energy conservation program. The Augusta Area Facilities Master Plan, enacted into law last session, identified the buildings that the State intends to demolish or retain; other planning studies will do the same for the Stevens School Campus in Hallowell, the MDOT Motor Transport facility, and the old Southern Maine Juvenile Facility buildings. The Powerlogic installation has given us the tool needed to measure energy consumption accurately. Draft documents have been developed for the performance contracting pilot program. An RFP for the Greenlaw Building will issue this Spring. Energy consumption continues to be a high priority in DAFS/BGS' comprehensive approach to rehabilitation of State facilities.



All the information you need to reduce electrical costs can be available on your PC, at your desk.

Cutting electrical costs with information

How power monitoring and control systems help facility engineers work smarter.

Andy Foerster, P.E., Square D Company, Smyrna, Tenn.

Imagine that you are evaluating a proposal for feeding a new uninterruptible power supply for your facility's refurbished computer center. Your assistant reported that she thinks two existing substations can handle the load. You turn to the personal computer on your desk, rap a few keys and access trending information that shows one of the substations would be badly overloaded by the uninterruptible power supply during the peak consumption days of August. (Note to yourself: Teach assistant not to make recommendations based on a one-time reading of substation meters).

The phone rings; the Management Information System manager is blaming maintenance for causing a computer crash, but maintenance insists otherwise. A couple more keystrokes show you that the plant took a two-cycle sag from the utility at the time the computers crashed. You print out the waveform of the sag and

start to write a memo to the utility's industrial service group.

Before you can finish, a window opens in the middle of your screen warning that the plant is about to set a new demand power peak. You call the production supervisor; yes, he saw it on his computer too, and the system is already shedding non-essential loads.

Meanwhile, accounting has been crediting your budget with funds for the electricity used by other groups and tabulating new cost figures for products based on the electricity consumed in making them. Of course, they have done it from their own personal computer without bothering you at all.

Real technology, real results

If you think you're dreaming, think again. You *can* do these things today, saving your facility substantial amounts of money and making your own workday more efficient and rewarding. The technology that makes

it possible is called power monitoring.

Used effectively, power monitoring and control systems cut energy waste and utility penalties, allocate costs, trim overhead and maintenance costs, and reduce downtime.

Electrical costs can be a major expense of doing business. Electrical costs include the monthly utility bill, of course, but they also include costs that usually are overlooked, such as the cost of buying and maintaining electrical distribution equipment and the cost of down time when electricity fails due to poor power quality or other undetected problems.

These true costs of electricity have been ignored because, until recently, there was no cost-effective way to measure them. But power monitoring and control systems changes that, giving facility engineers the tools to identify and control these hidden costs.

With power monitoring and control systems, an engineer can identify exactly where a facility's power dollars are being spent—and where they're being wasted. A power monitoring and control system warns of overloads or other problems, helping to prevent downtime. It plots trends of plant parameters, allowing maintenance to be anticipated and scheduled. And it tells a facility engineer exactly how much capacity is available at each point in a distribution system, eliminating guesswork about accommodating major plant expansions and capital improvements.

❖ **These true costs of electricity have been ignored because, until recently, there was no cost-effective way to measure them.**

Getting there

To get the latest electric information from your personal computer, and allow your co-workers to do the same, you need a power monitoring and control system with the following functionality:

Monitoring. The ability to measure plant electric parameters, including amps, volts, power, energy, and other basic measures, as well as more sophisticated readings such as power factor, total harmonic distortion, and circuit breaker position. Display of actual system waveforms is another option that can aid in troubleshooting both harmonic and disturbance power

Special Report: Electrical systems

Ignorance Is Expensive:

How Electric Plant Information Can Save Money

- Find ways to cut utility demand charges.
- Promote energy accountability and conservation.
- Provide information needed to negotiate best possible power agreement with utility for a plant given situation. Take advantage of interruptible demand or peak shaving if available.
- Track energy content/cost of products so that better pricing and marketing decisions can be made.
- Reduce plant down time down time by anticipating overloads or failures.
- Identify problems caused by poor power quality and evaluate solutions.
- Reduce maintenance costs by carefully monitoring equipment performance.
- Reduce capital expenditures by more effectively using existing electric plant equipment.
- Obtain state sales tax rebate for electricity used in production.
- Take advantage of any state enterprise zone concession.

quality problems. Monitoring devices can be either stand-alone circuit monitors or an integral part of circuit breaker trip units, transformer temperature controllers, protective relays, adjustable frequency drives, or other components.

Communications. A means of moving the raw data from the monitoring devices in the field to the personal computers. The communication system must be capable of forwarding data to users over some practical medium. Direct interfaces with other automation systems also is desirable. Inadequate communications can make an otherwise attractive system virtually useless.

Application software. Transforms your personal computer into a user-friendly window on your power system. The software allows your personal computer to collect, sort and translate the data. Then, since getting buried in raw data is the last thing most engineers need, the software organizes, stores, and presents the data in useful ways. Displays may include trend plots, graphic overlays of the plant with current data, bar charts, alarm screens, and other intuitive presentations. A key item to be considered early is whether the graphics can be changed later to reflect, for example, the addition of a new substation. Is capturing those changes easy, or will you need to become a programmer just to keep your system current?

Automatic control (Optional). Added if the information collected is to be used to automatically compensate for problems or carry out money-saving actions. For exam-

ple, power factor correction, load shedding, emergency load transfer, and demand control are tasks that may be automated.

Evaluating a potential system

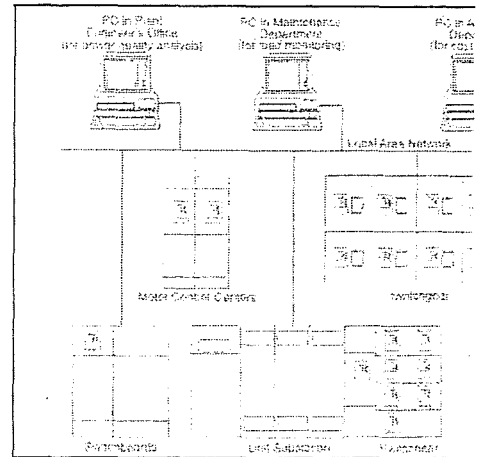
Many choices must be made when selecting a power monitoring system. Following are some considerations that will help you to make an informed decision.

Monitoring devices

Data. Begin by deciding what types of data to collect. Choices include volts, amps, power, energy, power factor, demand values, running min/max values, and harmonic analysis. With modern electronic meters, measuring many parameters costs just a little more than measuring a few.

Accuracy. Decide how accurate each metered value must be. Remember that accuracy is money—a two percent error is \$2,000 if a facility has a \$100,000 power bill. Also remember that one percent of full scale is actually about five percent of reading at light loads. Ask if power factor affects accuracy or if annual recalibrations are required. Look for a system that uses true RMS sensing to reflect actual heating of conductors and equipment if harmonics are present.

Device options. Determine what options are offered and which best suit your application. A general purpose circuit monitor is fine for almost all applications, but compatible trip units, protective relays, molded case breakers, motor relays and other devices may be less costly options in certain cases.



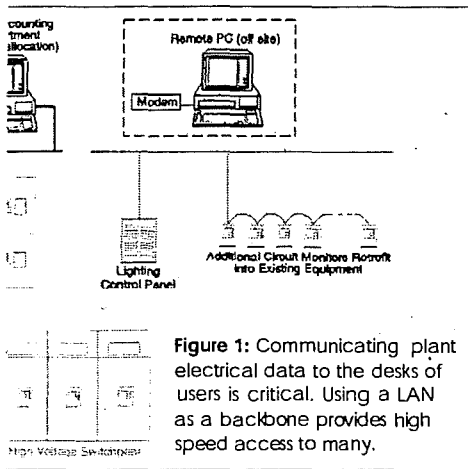
Power quality analysis. If harmonics or disturbances are an issue, you will want a system that can display waveforms. Ask if the voltage and current waveforms are taken simultaneously so that meaningful comparisons and harmonic flow analysis can be done. Make sure that the waveforms presented are real system waveforms and not synthetic composites. Ask how many samples are taken per cycle. The more samples, the more accurately distorted waveforms can be reproduced.

Logging. Logging is one of the major uses of a power monitoring system, so look carefully at how it is done. Logging may be performed by the individual monitoring devices or by the system software. Each has advantages. Logging at the software allows more flexibility and is more versatile. Logging at the monitor preserves the data in case of a communication failure.

Inputs and outputs. I/O is used to sense the status of external devices, pick up transducer data, or count pulses from older watt-hour meters. To interface or control using I/O, make sure that the correct digital or analog I/O is available.

Communications. Determine whether the monitoring device being considered can communicate with a complete control system. Ask whether additional hardware is required. Is it possible—and convenient—to retrieve internally logged data or perform diagnostics through a temporary connection?

Durability. Monitoring devices should be designed and tested for the environments in which they will be installed. Determine whether the device you're considering can stand up to temperature extremes and other special con-



ditions in your facility

Communications

Speed. Power monitoring systems can create a lot of data; one general purpose monitoring device is equivalent to more than 50 analog meters. Disturbance monitoring and waveform capture creates more data. If communications is slow, the system bogs down.

Sharing information. Can multiple personal computers access the same data? The more people who use the information, the more it is worth. Consider whether the

maintenance supervisor, electrical shop, plant engineers, accountants, and others will be able to get the information they need simultaneously, when they need it, without interrupting each other.

Programming. Are programmable logic controllers used for communications? Who will program them? Or is the communication system a fairly straightforward matter of connecting cables?

Protocol. Physical protocol relates to the hardware—the wiring and voltages used and other parameters. RS-485 is the industry standard, and it allows the use of off-the-shelf converters and modems; non-standard protocols may require special hardware. Logical protocol is the digital language used, and there is no industry standard. Look, therefore, for a commonly used logical protocol.

Noise immunity. Many industrial settings have significant electrical noise from motors, welding and other equipment. This noise can interfere with the data transmitted by a power monitoring system. Make sure that the communications system was designed to operate reliably in electrically noisy environments and has a proven track record under such conditions.

Flexibility. Can the power monitoring and control system communicate with the facility's pre-existing automation or accounting systems?

Expandability. If remote devices are to be added over time, can the communications network be extended? Will extensive rewiring be required?

Physical medium. Network options include copper cable, fiber optics, telephone modems, line drivers and Ethernet. Does the vendor offer the network type you prefer or may need later?

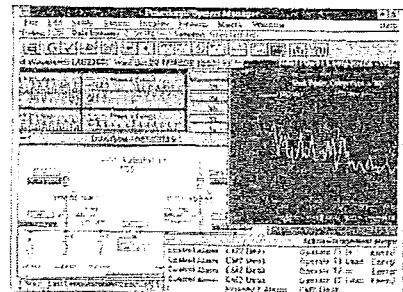


Figure 2: Easy-to-use software runs on your PC. Disturbance waveforms, time trend plots, and graphics of your plant should be just "mouse clicks" away.

Working More Closely With the Electrical Energy Supplier

IN THE PAST

Bill paid by accountant—plant lacked any accurate meter to verify or audit.

Each bill a "surprise" with only rough data and budget figures for prediction purposes.

Like taxes, electricity was a cost of doing business. Paid out of overhead.

Production cost of products known roughly.

Only facility engineer—if anyone—knew about energy usage.

Only power quantity was an issue. No measure of quality.

Little flexibility in negotiating power agreements with utility.

HERE AND NOW

Facility engineer can thoroughly verify charges and penalties before forwarding to accountant.

Bill can be anticipated almost to the cent as plant production changes are accounted for in real time.

Each department or product line held accountable for energy used. Greatly increases motivation to find savings.

"Energy content" of each product known with great precision. With better knowledge of costs, more profitable and competitive prices are set.

Local area networks can provide data directly to those needing access. Personal computers that have access to data in system can be connected wherever needed—accounting, operations, engineering, maintenance.

Quality of prime importance, as with any other vendor. Especially for facilities with sensitive electronic equipment. Data used to encourage utility to provide quality electrical service.

Negotiate as with any other major vendor. Utilities offer attractive incentives to facilities that can control power factor, demand and other parameters. Plant managers have the information they need to select the lowest cost rate structure.

Special Report: Electrical Systems



Circuit monitors in the plant, easily retrofit into existing gear, collect electrical data needed for better decisions.

Software

Change. Electrical systems grow and change. If equipment is to be added or moved, can you easily enter the changes to system drawings and files or will you need a programmer or systems integrator to handle the job? Some systems offer software development tools for modifications, but following them can be impossible for all but skilled programmers. Ask whether such software tools are necessary and, if so, whether they are included.

Platform. Will the software run on the IBM-compatible computers normally found in commercial and industrial settings, or does it require a specialized workstation? Can it time-share an existing computer, or will it require a dedicated unit?

Operating system. Ideally, power monitoring and control system software should run on common commercial operating systems already in place in the facility's personal computers. The most common of these are DOS or WINDOWS. If you want to operate your power monitoring and control system from personal computers your company already has, find out what operating system it uses and look for a control systems that can use it as well.

User friendliness. This deals with how easy the system is to learn and to use. Look for systems that have "help" win-

dows and other on-screen prompts that help operators use the program without having to remember complex typed-in codes or refer to bulky manuals.

How much software? Does the vendor offer one easy-to-use package with the functionality desired? Or must you use other spreadsheets, databases, and graphics tools to get the displays and features you want? With the all-in-one approach you do not have to learn to use multiple applications to tend the software "links" that tie the applications together.

Displays. Think about how you currently prefer information to be formatted. Look for a power monitoring and control system that can display information the same way. If you like tables, charts, graphs and plots, a system that can only display columns of numbers will have limited value. Ideally, choices should include one-line drawings, elevations and plan views with real-time data overlaid.

Trending. The ability to display plots of data over time is extremely useful in troubleshooting problems or planning plant upgrades. You will want the ability to plot trends over any time window you specify. Another useful feature is the ability to overlay multiple trends from different monitoring devices on the same plot.

Logging. One of the attractions of power monitoring and control systems is

that they can collect and log the same data that, until now, could only be collected by time-consuming manual logging. Determine what logs you need, and verify that the system you are considering can take them.

Alarms. Can the system warn when an electric system parameter is out of specification? Are customized alarm sounds an option?

Passwords. Are multiple levels of security available so that unauthorized personnel cannot tamper with the system?

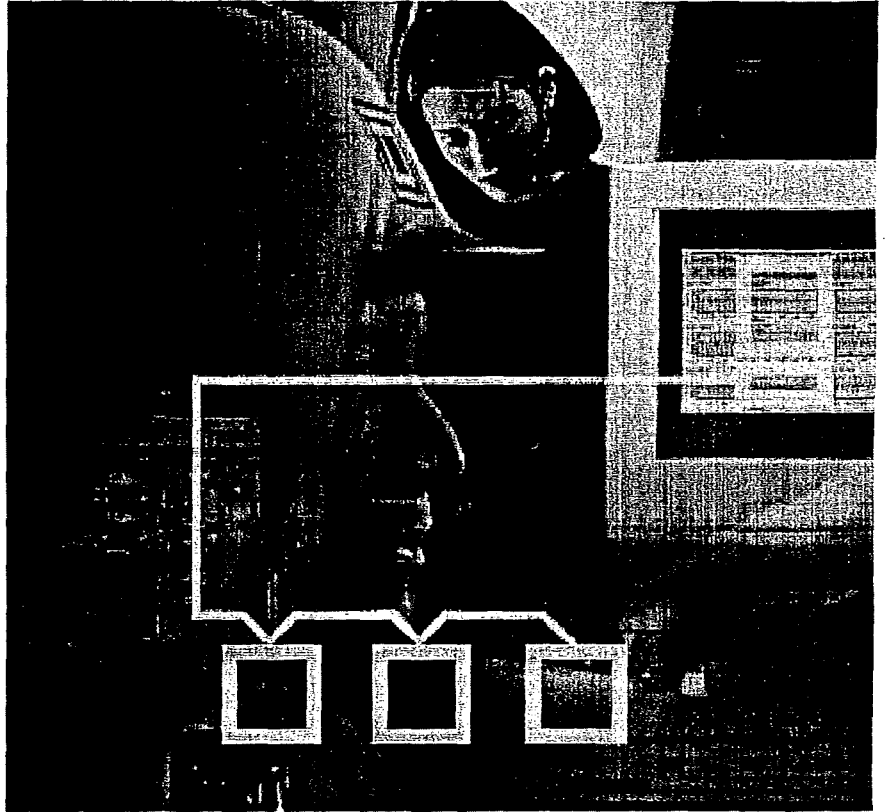
Conclusion

The exciting potential of power monitoring and control systems to improve productivity, cut costs, and empower facility operations personnel makes them one of the most attractive capital investment opportunities today. Hundreds of facilities around the globe are already using this technology to gain a competitive edge in their markets.

The biggest edge, however, goes to those who have succeeded in finding the system best suited to their special needs. By carefully identifying what they want to accomplish and choosing a power monitoring and control system that can meet those objectives, these facilities have turned their electrical power system from a largely uncontrollable expense into a valuable cost management ally. ☐

Reprinted from *Plant Services* January 1994

POWERLOGIC® Power Monitoring
and Control System



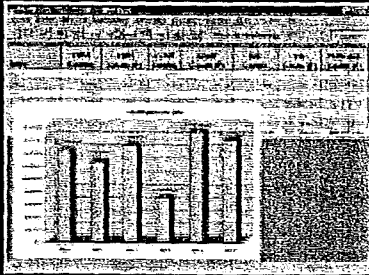
- Merlin Gerin
- Modicon
- Square D
- Telemecanique

Power *Management* from Start *to Savings*[®]



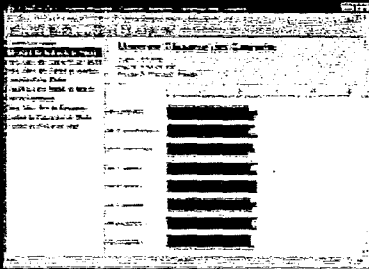
SQUARE D
Schneider Electric

The POWERLOGIC^W Philosophy: The Closer You Look, the More You'll Save.



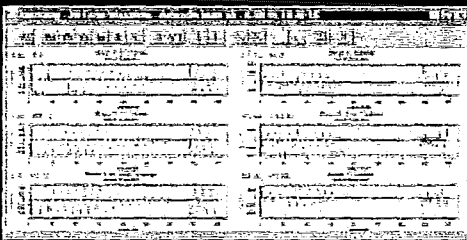
Save on Utility Bills

By tracking and analyzing our energy consumption patterns in detail, you'll be able to identify savings opportunities and negotiate better power rates with your utility.



Reduce Capital Equipment Costs

By monitoring circuit loading and power problems, you'll know where you have excess capacity, how to utilize it better, and when equipment needs maintenance or replacement.



Prevent Downtime

With real-time data on system faults, you can react quickly and implement load preservation schemes or power quality correction strategies to minimize lost production.

Are you getting the best rates on electricity that you could?

Are you tracking your power usage to better control demand charges? Is your existing power equipment operating at maximum efficiency? Are power quality issues such as harmonics and voltage disturbances adversely affecting operations?

If you're not monitoring your power, you probably can't answer these questions. And if you can't answer them, you're probably missing lots of opportunities to reduce costs, increase operating efficiencies and improve margins. Electricity is a major cost of running a business, and in today's intensely competitive climate, you should be treating it like any other raw material, continually looking for ways to increase quality and cut expenditures.

That's where the POWERLOGIC power monitoring and control system comes in. It gives you the insight and power over your electrical network to save money on your utility bill—and on other hidden costs of power as well. With the POWERLOGIC system, you can:

- Take advantage of the multiple cost-saving opportunities provided by utility deregulation, including more informed rate negotiation.
- Maximize the efficiency and life of your power distribution equipment and plan expansion more intelligently.
- Avoid the downtime and lost production caused by poor power quality.

A POWERLOGIC system is a high-yield investment, helping you buy cheaper power, squeeze every efficiency out of every kilowatt, and give your operation a real competitive edge. It's the answer that energy- and cost-conscious companies have been asking for.

The POWERLOGIC Process: Collect, Analyze and Act on Information.

Saving money on your power bill is, like most other cost-cutting efforts, a process. It's not just a fancy piece of hardware or colorful software. It's a continuous series of actions which starts with capturing data about your electrical system, continues with controlling or changing the system based on that data, then verifying the expected improvement.

Square D offers a unique portfolio of products and services to help you at every stage of the process. This includes state-of-the-art monitoring devices; a variety of communications options; software that can store, organize, and report on power data; engineers who specialize in analyzing the data and designing solutions; the staff to manage the installation and start-up of your monitoring and control system; and equipment that can actually control energy consumption and power quality problems to save you money.

With many years of proven experience in power management, Square D has the know-how and resources to provide a solution that will work for you.

Collect Information

You cannot control what you do not measure. An effective energy cost reduction program requires much more than monitoring of electrical bills. You need to continuously measure a wide range of utility, electrical consumption, and power quality data so you can track total energy use, identify opportunities for more efficient practices, and act quickly to avoid outages.

Analyze Information

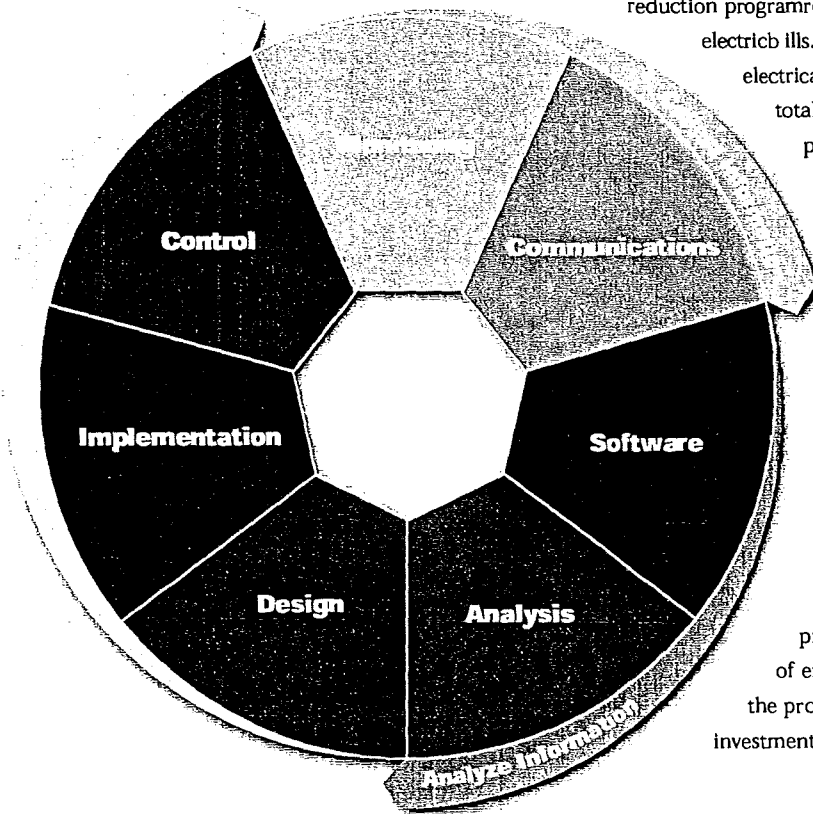
Data must be analyzed to be truly useful. The information you need to save money is often hidden behind seemingly normal meter readings. Power management software can greatly aid with analysis. However, complex issues may require the focus and talents of an experienced energy engineer who understands what the data means in the context of the facility operations.

Act on Information

It takes action to get results. Costs cannot be cut or processes improved if nothing changes. A clear picture of energy issues within a facility will allow you to choose the programs or improvements with the highest return on investment, then monitor savings from the changes you make.



The POWERLOGIC approach to energy savings is a continuous, multi-step process. It's much more than just hardware or software.



POWERLOGIC^W. The Closed-Loop Power Management Solution

The POWERLOGIC system integrates all of the components necessary to manage your electrical network including innovative hardware, software and communications. But that's only the beginning. Square D also backs its products with a variety of services to help you get the most savings and efficiencies from your POWERLOGIC system.

Collect information

Full range of industry-leading power monitoring equipment

- Monitor solutions for all levels of the distribution system
- Revenue accurate, true RMS metering of current/voltage
- Capabilities go well beyond standard metering: waveform capture (patented), high speed logging, monitoring of power quality including harmonics and voltage disturbances
- Sequence of events recording
- Easy to install into any existing equipment



Circuit Monitor 2000



Power Meter



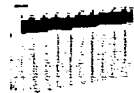
Enercept



MOMENTUM I/O



POWERLINK AS



MODICON PLC



REACTVAR F filter

Control

Integrate control functions to solve problems and save money

- Tie in a variety of devices from circuit breaker to PLCs
- Execute load control strategies: load shedding, peak shaving, lighting and generator control
- Solve power quality problems: simple power factor correction, passive harmonic filters, real-time correction of pulsing, non-linear loads

Communication

Many options for transporting data to where it can be used

- Download data directly to a PC via RS-485 port
- Network multiple MODBUS[®] device daisy chains to one or more PCs via Ethernet
- Utilize existing LANs with our plug-and-play Ethernet gateway
- Connect remotely via modem, etc.
- Use the Internet for enterprise-wide power monitoring



810 Don DS Breaker



Medium Voltage Digital Relay



MICROLOGIC[®] Trip Unit on Breaker



Ethernet Gateway



Internet

Implementation

Various levels of project management support

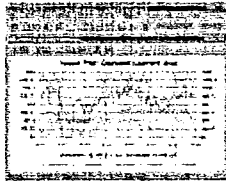
- Phone support to on-site system start-up and training to complete, turnkey installation
- Work with your local staff and contractors as desired



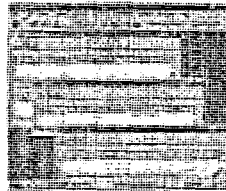
Software

Provides flexible, multi-user access to information

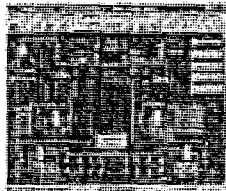
- Windows NT[®] and Windows 98 platforms
- Multitude of data display formats: tables, bar charts, trend plots, meter panels, etc.
- Easy-to-use, user-configurable graphical interface
- Early warning alarms and powerful diagnostic tools
- Supports all POWERLOGIC and many third party devices
- Easily shares and receives data from other applications and databases



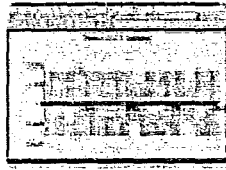
Trending



Alarming



Graphics



Sag/Swell

Analyze Information

Analysis



Consulting services to help you assess data

- Isolate power quality problems and suggest responses
- Identify energy management savings opportunities
- Power system studies, including short circuit and protective device coordination analysis
- Load flow and voltage drop analysis

Design

Expertise in developing power control solutions

- Lighting control systems, storage, automatic load preservation schemes
- Integration of hardware, software and communications with complete system drawings and documentation
- Proven successful design systems to meet specific needs



The POWERLOGIC^W Advantage: Integrated Thinking, Experienced People, a Focus on You.

The right power management system can save you money in many ways—on your utility bill, on capital equipment costs, on the huge expense of downtime and lost production caused by power quality problems. But how can you be sure you're getting the right system—and the best value for your investment? Here are a few suggestions:



On-site start-up and maintenance services by factory technicians.

Keep the Focus on System Performance

Plenty of companies can offer power management components such as power meters and software. What they don't deliver nearly as well, however, is system integration, and in power management, that's what counts. At Square D, system integration starts with the manufacture of meters, protective devices, communication components, and software that are designed to function together and continues with customization of systems to meet your

unique needs. Square D is an expert at integrating monitoring and control systems. Using fast, high bandwidth communications and sophisticated software, we can tie together multiple devices from monitors to PLCs to breakers and relays.

It's the People as Much as the Products

The information a power management system provides is only as good as your ability to interpret it and use it to cut costs and reduce downtime. Square D has staff of dedicated engineers

who specialize in analyzing power data and helping you put it to good use. We also offer a variety of project management services to implement changes or additions to your electrical system based on data insights. No other company offers this integrated package of products and services.

The Benefits of Both a Big and Small Company

The Square D Power Management Operation offers you the resources of an industry leader in electrical distribution. Square D, with the individualized attention of an independent business unit. Our *entire* focus is on providing you with the most innovative, effective power solutions available.

Analysis by Square D professional engineers helps find root cause of problems as well as savings opportunities.



POWERLOGIC Success Stories

POWERLOGIC System Returns on Investment

POWERLOGIC's system came up with investment in many ways:

- Alarm on problem conditions before trips or downtime
- Find problems and restore service sooner after outages
- Allocate costs by department location to promote conservation
- Obtain a more linear rate basis of manufacturing
- Obtain a better picture of energy use in production
- Identify and control peak demand, disconnecting devices
- Reduce power factor penalties
- Obtain a more precise picture of energy use
- Make a more informed energy buy
- Eliminate the cost of manual readings/meters
- Eliminate the cost of end-user and labor of multiple groundings devices
- Reduce maintenance and inspection costs
- Reduced equipment and building costs
- Reduced downtime
- Earn in-depth ROI for equipment and labor
- Increase System Manager's price/performance ratio

POWERLOGIC's system has a proven track record. We've designed and installed thousands of solutions for customers which have delivered real cost savings and improvements in energy efficiency.

College Finds Knowledge of Power Is Power

Durham College, a rapidly growing, multi-campus institution wanted to create a baseline to gauge the success of its energy-saving programs as well as a system to identify cost-saving opportunities across its 485,000 square feet of facilities. Power quality problems were also a concern due to the proliferation of personal computers and electronic ballasts for lighting.

Starting with just a few POWERLOGIC circuit monitors, the college has gradually increased its power management system to include 16 monitors, Windows-based System Manager Software, 11 POWERLINK® AS lighting control panels and 41 Square D variable speed drives, all communicating over the existing Ethernet LAN.

In 1998, the college saved \$400,000 in reduced demand charges and energy consumption. Circuit monitors also uncovered utility overcharging, by 26% on demand and 28% on consumption, which led to a significant refund. And with POWERLOGIC's patented waveform capture feature, the college was able to isolate the harmonic problems caused by PCs and take proactive steps to control the power quality problem, including sizing the appropriate Square D non-linear transformers and voltage conditioners.

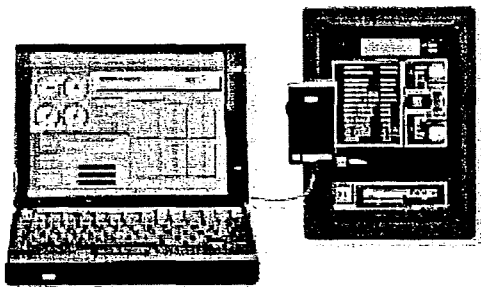
POWERLOGIC Helps Refinery Refine Electrical System

The EIS egundo refinery, a huge, 24-hour operation with a 188MW connected load and 66kV backbone, needed to do a major upgrade of its decades-old electrical equipment and electrical information system to reduce trips and expensive downtime.

The POWERLOGIC solution we recommended was sophisticated and highly customized. It included 124 circuit monitors, five high-speed event recorders synchronized to within 1 ms., GPS clocks and two workstations loaded with System Manager Software. Everything was linked over an Ethernet communications network to their facility automation system and utility remote units.

With waveform capture data from the system, the refinery has been able to ascertain the cause of a nuisance trip which would have cost as much as \$270,000 in lost production without a prompt solution. New load control strategies also prevented a turbine from being taken off-line during a demand peak, saving \$400,000. And the refinery continues to identify new ways to use the power data for improvements to their electrical network and more efficient operations.

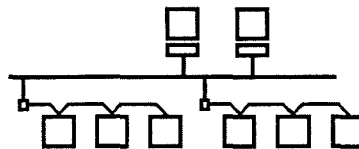
Your POWERLOGIC^W System Doesn't Need to be Complex or Powerful.



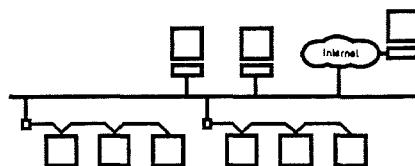
Are easy-to-install small systems that consist of monitoring devices connected to a PC using a twisted pair and open communication protocol. Software on the PC collects data and helps show how our power system is functioning.



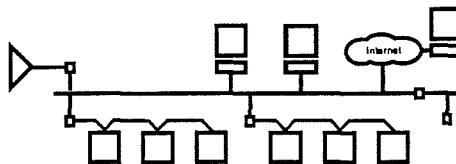
Larger systems may use a high speed backbone to collect information from many monitors to allow the data to be shared by multiple users on different PCs. Ethernet is the typical backbone. It may be dedicated to power monitoring or share an existing Ethernet LAN.




Using the internet allows data to be shared enterprise-wide, even around the globe. Large users can monitor multiple facilities from one location and at high speeds without the expense of dial-up lines. Pooling of data can be used to improve electricity purchasing decisions.



Automatic control can be added to systems of almost any size. The controls can be used to implement cost-saving practices from load shedding to lighting control. The controls can be simple, set-point based operations at a single device or complex, system-wide operations.



For more information about the POWERLOGIC power monitoring and control system or our entire line of power management products, call your local Square D sales office or nearby Square D authorized distributor. You can also visit our Web site at POWERLOGIC.com.

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How Much Can You Save?

Some customers have paid for their power monitoring systems almost instantly. For some facilities, unplanned outages are so expensive, that avoiding a single one can pay for the modest cost of a system. Other cases, of almost instant recovery of costs, result from finding errors in the utility bill, which the utility reimburses. More commonly, pay back comes over a period of time as demand charges are reduced or monitored energy conservation efforts pay off.

A POWERLOGIC system can return your investment in many ways:

- Alarm on problem conditions before trips or downtime
- Find problems and restore service sooner after outages
- Allocate costs by department or location to promote conservation
- Better determine actual costs of manufacturing
- Obtain tax exemptions for energy used in production
- Identify and control peak demand/ratcheting charges
- Reduce power factor penalties
- Identify utility metering errors
- Utilize existing power equipment more fully
- Plan expansion more intelligently
- Eliminate the costs of manually reading meters
- Eliminate the cost of equipment and labor for portable recording devices
- Reduce maintenance inspection costs
- Reduce documentation and planning costs
- Reduce downtime

For an in-depth ROI for your operation, call your **local Square D sales office** today.

Many customers at facilities like yours have benefited from their power monitoring systems.

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Cutting Electrical Costs With Information, #3000HO9401

Electrical costs can be a major expense of doing business. Electrical costs include the monthly utility bill, of course, but they also include costs that usually are overlooked, such as the cost of buying and maintaining electrical distribution equipment and the cost of down time when electricity fails due to poor power quality or other undetected problems. These true costs of electricity have been ignored because, until recently, there was no cost-effective way to measure them. But power monitoring and control systems changes that, giving facility engineers the tools to identify and control these hidden costs. With power monitoring and control systems, an engineer can identify exactly where a facility's power dollars are being spent—and where they're being wasted. A power monitoring and control system warns of overloads or other problems, helping to prevent downtime. It plots trends of plant parameters, allowing maintenance to be anticipated and scheduled. And it tells a facility engineer exactly how much capacity is available at each point in a distribution system, eliminating guess-work about accommodating major plant expansions and capital improvements.

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Ignorance Is Expensive:

How Electric Plant Information Can Save Money

- Find ways to cut utility demand charges.
- Promote energy accountability and conservation.
- Provide information needed to negotiate best possible power agreement with utility for a plant given situation. Take advantage of interruptible demand or peak shaving if available.
- Track energy content/cost of products so that better pricing and marketing decisions can be made.
- Reduce plant down time down time by anticipating overloads or failures.
- Identify problems caused by poor power quality and evaluate solutions.
Reduce maintenance costs by carefully monitoring equipment performance.
Reduce capital expenditures by more effectively using existing electric plant equipment.
- Obtain state sales tax rebate for electricity used in production.
- Take advantage of any state enterprise zone concession.



Article - Cutting Costs.pdf



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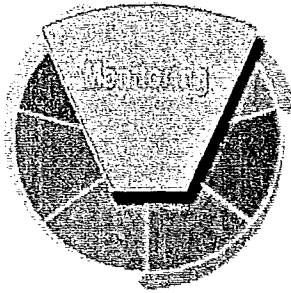
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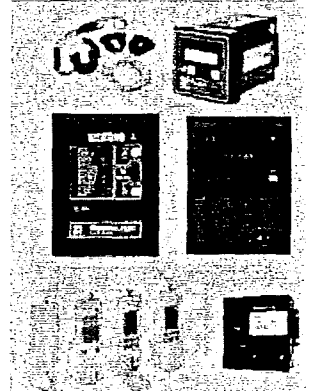
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Monitoring Devices

The first step in finding ways to cut electrical costs is to gather data about electrical consumption. This includes:

- Energy consumption information that pinpoints waste
- Power quality information that will shed light on causes of downtime
- Loading and power factor information that will allow fuller utilization of switchgear and other capital equipment
- Electrical equipment diagnostic information that will reduce maintenance costs
- Cost data that can be used to track and reduce production costs



Electronic metering is the source of most of this information. Square D is the market leader in developing the finest electrical meters with advanced features. These meters can be installed in new or existing electrical gear made by any manufacturer.

However, monitoring goes way beyond meters in the state-of-the-art electrical system. For example, Square D circuit breakers and trip units can provide status and diagnostic information, all the way down to the branch circuit level. Transformer temperature can be monitored. Variable speed drives can provide data over the same electrical network.

Square D can provide a means of collecting from anywhere in your electric plant the data needed to control the reliability, cost, and quality of your electric power.

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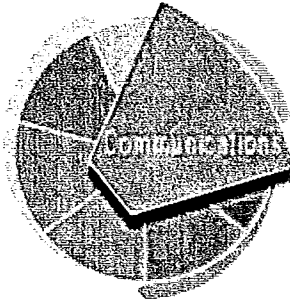
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Communication Systems

Data that will help you control the reliability, cost, and quality of your electric power may be collected from many places in your electrical system. Getting that data to someone who can use it to find ways of cutting costs is often overlooked.

Yet if the data is not communicated back, it will not be used. And if it is not used, there was little reason to collect it in the first place.

Square D has long been in front in offering reliable and fast ways of communicating from field devices to those who use the data to cut costs.

Square D offers:

- Industry standard, non-proprietary connections as standard, including: RS-485, Modbus®, Ethernet, and Modbus/TCP
- An upgrade path that allows small and simple power monitoring systems to grow into large and capable systems
- High speed backbones for large system installations that would choke low speed networks
- Systems that do not require programming or data concentrators
- The ability to use existing equipment and building LANs where appropriate
- Multiple options for long distance links, from simple modems to the internet
- Long expertise and a successful track record in helping customers make the right choice for their installation and getting the system operational

Square D communications expertise makes the system work.

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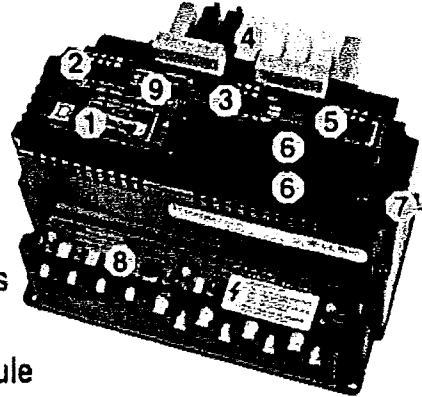
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Platform Tour: Series 4000 Circuit Monitor

- ① Control Power
- ② RS-485
- ③ RS-232
- ④ Optional Analog and Digital I/O Modules
- ⑤ KYZ Output
- ⑥ Accessory Card Slots
- ⑦ Security Seal Tab
- ⑧ Current/Voltage Module



The Series 4000 Circuit Monitor was designed with the future of your facility in mind. The platform is flexible enough to accommodate improvements in microprocessors, software, and algorithms, as well as evolving needs for metering and power analysis. Key items to note about the Series 4000 platform:

<p>Current/Voltage Module Connect CTs, PTs</p> <ul style="list-style-type: none"> • Optional transient detection version • Field interchangeable. • Swap to upgrade transient detection when needed or to confirm calibration 	<p>Standard Communications</p> <ul style="list-style-type: none"> • Industry standard RS-485 2 or 4 wire • MODBUS® protocol • Up to 38.4 k baud
<p>Accessory Card Slots</p> <ul style="list-style-type: none"> • Communications - Ethernet, MODBUS® • I/O Cards 	<p>Standard RS232 Connection</p> <ul style="list-style-type: none"> • Modem or local connection • Up to 38.4 k baud
<p>Optional Analog & Digital I/O Modules</p> <ul style="list-style-type: none"> • Field installable • Up to eight modules 	<p>Security Seal Tab</p> <ul style="list-style-type: none"> • Protects revenue settings • Required by some jurisdictions
<p>Control Power Wide range to give you many options</p>	<p>KYZ Output</p> <ul style="list-style-type: none"> • Pulses for building automation and other

- 90-305 Vac
- 100-300 Vdc
- 24 or 48 Vdc with optional module

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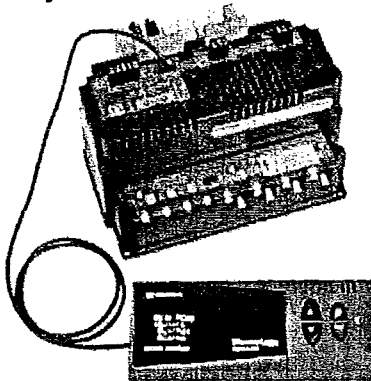
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Series 4000 Circuit Monitor Key Benefits

Key Series 4000 Circuit Monitor Features and Benefits



*ANSI C12.20, .04% accuracy
Billing and auditing with confidence*

*Zero blind time, meter to 255th harmonic
Accurate data in challenging electrical environments*

*Waveform capture to 255th harmonic
Find tough power quality problems, fix sooner*

*Adaptive Waveform Capture
Look at events up to 60 seconds long*

*Sag/swell and disturbance detection
Detect the cause of equipment shutdown*

*Impulsive Transient Detection
Capture extremely short duration events to find cause of problems
Detect the cause of equipment shutdown*

*Log at up to 10 times/second
Trend motor starts for predictive maintenance*

*8 Meg of on-board data logs
Capture all data and waveforms to find problems*

*Power Statistics
Quickly find trends in electrical service*

*English, Spanish, French display
Support for global sites and diverse work force*

*Look at data with Web Browser
Share information to improve efficiency*

*Send alarms to e-mail or pager
Fast notification of problems for fast correction*

The Series 4000 Circuit Monitor was designed to be the ultimate electrical power analysis tool. It is packed with leading edge features that will be

needed in the evolving world of electrical power purchasing and critical loads.

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Powerlogic Power Monitoring

Power Quality Capabilities of the Series 4000 Circuit Monitor



Why is the Power Out?

When will it be back on?

How are you going to make sure this doesn't happen again?

If you think electricity is expensive, try running without it. Lost production. Scrap. Clean up. Idle resources. Frustration. Pressure.

Many of these problems can be avoided and repeats prevented. But you have to know what causes problems with electricity supply, and monitor for these quality problems early.

The Series 4000 Circuit Monitor is designed to be the uniquely powerful tool you need to tackle power quality.

Monitor Harmonics

All current and voltage inputs are sampled 512 times per cycle, resolving to the 255th harmonic.

Sag/Swell Detection

Detect sags and swells less than 1/2 cycle long. Log and record waveform at 512 samples per cycle.

Disturbance Monitoring

Detect and record very brief cycle to cycle changes such as oscillatory switching transients.

Transient Detection

With the optional transient CVMT module, detect and record voltage transients lasting less than 100 microseconds.

Adaptive Waveform Capture

Taylor waveforms to your needs - length, pre-event cycles, resolution,

ITIC/SEMI Curves

Plot disturbances and compare to industry susceptibility curves. Analyze power quality versus equipment sensitivity.

Drill Down to Increasing Detail

Start with flexible general data logs and event logs. Increase resolution with high speed 100 msec event recorder. Focus in with actual high resolution waveform.

Sequence of Events

Reconstruct events to the millisecond with time stamps. Keep time between monitors in synch using GPS 1 msec or Ethernet 5 msec Visually overlay digital inputs (relay action) with waveform.

Alarms

Watch for troublesome conditions. Set alarm setpoints, multi-level

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file size.

(caution/urgent), and conditional alarms.

60 Second Waveforms

Capture waveforms of events lasting up to 60 seconds, like motor starts and recloser operations

Fast Notification
Find out about alarm conditions by pager or e-mail, directly from the monitor

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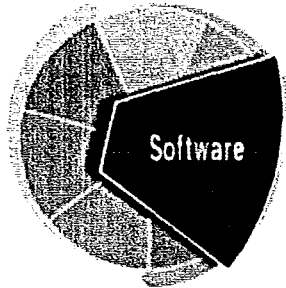
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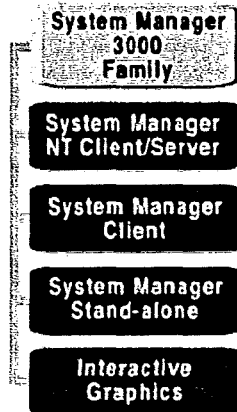


PowerLogic® Software

Once electrical system data has been gathered, the real work can begin. The mountains of raw data must be sifted and analyzed so that trends and problems can be brought to the surface. Computer software can perform this task.

POWERLOGIC® software was developed specifically for this task by a large team of talented programmers who understand power systems. This team continuously improves on their efforts to make sure that customers have the best analytical and control tools.

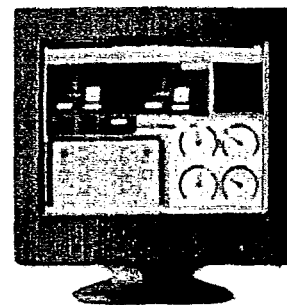
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- Windows® based
- Supports multiple protocols - POWERLOGIC, Modbus, Internet
- Multiple language support - English, Spanish, French
- Easy user set up
- No complicated tags, models, objects, or virtual components
- Security
- Energy management, disturbance monitoring, demand profiles
- Year 2000 compliant

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Advanced software has been a hallmark of Square D. Square D introduced graphical Windows based software to power monitoring industry, and remains the industry leader. Rather than repackaging software intended for process control, Square D designs, programs, and tests software optimized for helping organizations save money on their energy expenses.

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Powerlogic Power Monitoring

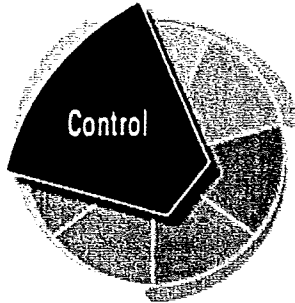
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Control and Problem Correction

Ultimately, all of the electrical system information and analysis in the world cannot save money or produce improvement by itself. Action is required.

The Square D POWERLOGIC Power Monitoring and Control System allows you to take control at almost any level of your electrical system. Control may range from fairly simple manual control to sophisticated automatic control of functions like lighting, harmonics, or load shedding.

Square D can help you analyze the information from your Power Monitoring System and, working with you to understand the specific needs of your facility, make money saving recommendations. These recommendations could include items like:

- Operational changes - to avoid high demand peaks, for example
- Setting up alarms to warn of costly problems, and procedures to take upon alarm
- Utilizing a different utility tariff available to you
- Setting up logs to acquire baseline loading information
- Redistributing loads
- Correcting grounding problems
- Correcting power factor to release system capacity
- Installing surge suppression equipment
- Using AC Drives or Energy Efficient Transformers to save energy
- Controlling lighting or small loads to conserve energy
- Using automatic controls to reduce downtime

The range of control options includes:

- Analog and digital I/O on metering devices that can be controlled by manual command over the network
- Automatic or manual control of individual branch circuits in Square D panelboards
- Control of main or feeder circuits by control of electronic trip units or protective relays
- Automatic power factor correction
- Automatic harmonic control through reactive compensation systems
- Surge Protection to mitigate problems caused by transient overvoltages
- Sophisticated control through engineered systems that control load shedding, generator paralleling, and similar tasks. These systems are typically implemented using high reliability Modicon PLCs and I/O products available from Schneider Automation.

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- Integration with existing building automation or process control systems that could benefit from the extensive electrical data and control available from the POWERLOGIC system

Sophisticated control can take care of many of the issues confronting a facility engineer or manager. However, analyzing the needs and solution and designing the control system is sometimes beyond the resources of the facility staff. In those situations, Square D can provide the engineering and design services needed to augment the in-house staff and successfully complete the project. Square D can also supply any level of support needed in implementing and integrating the solution. This gives you one point of responsibility to make sure that the project is done to your complete satisfaction.

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Power Quality Correction

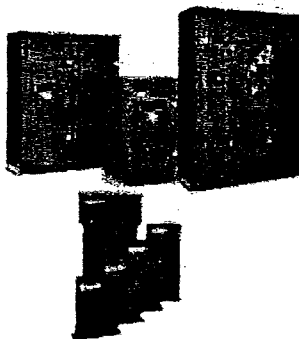
Solutions For Power Quality Problems

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- Power factor correction systems
- Harmonic filtering solutions
- Transient Free switching
- Voltage & flicker control
- Year 2000 compliant

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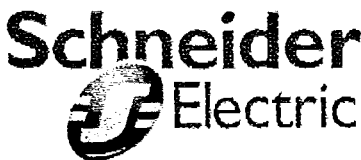
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Ask yourself the following questions. Would you like to reduce your power bills? Do you need to add more load to your transformer, but it is already at it's maximum capacity? Do you have power quality problems associated with harmonics? If you answered yes to any of these questions, power factor capacitors or harmonic filtering equipment is the solution.

Many Utilities effectively charge a penalty for low power factor. Power factor correction capacitors supply the reactive power (kVAR) required by inductive loads. By correcting poor power factor, capacitors reduce kVA demand, thus off-loading transformers, switchgear and other equipment. The reduced kVA demand results in lower utility power bills, cooler equipment operation and longer equipment life.

Applying power factor capacitors used to be straight forward. Today, with the proliferation of harmonic generating loads such as variable frequency drives, soft starters and welders, careful attention must be paid to proper application power factor correction and harmonic filtering equipment to avoid misapplication problems. As a leader in the field of power factor correction and harmonic filtering equipment, Square D and the ReactiVar family of Power factor Correction and Harmonic Filtering Equipment provides solutions to many power quality problems experienced in today's industrial facilities.



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